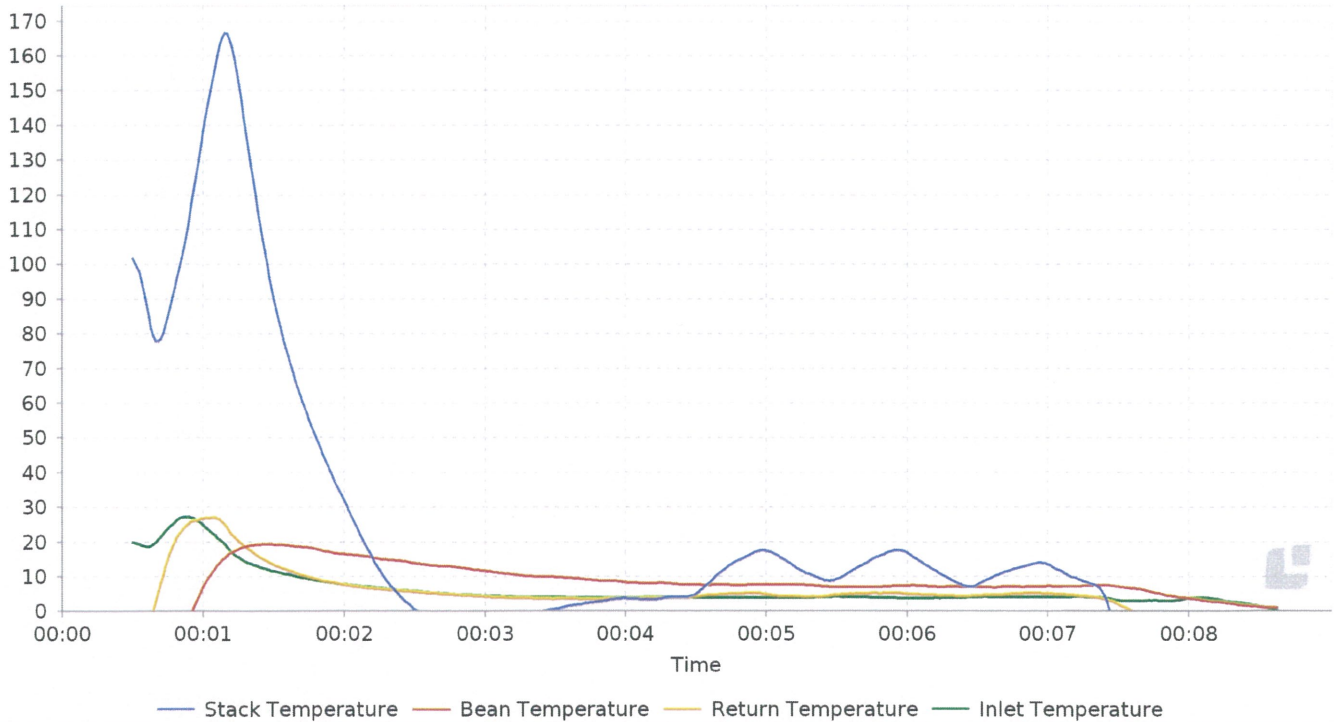
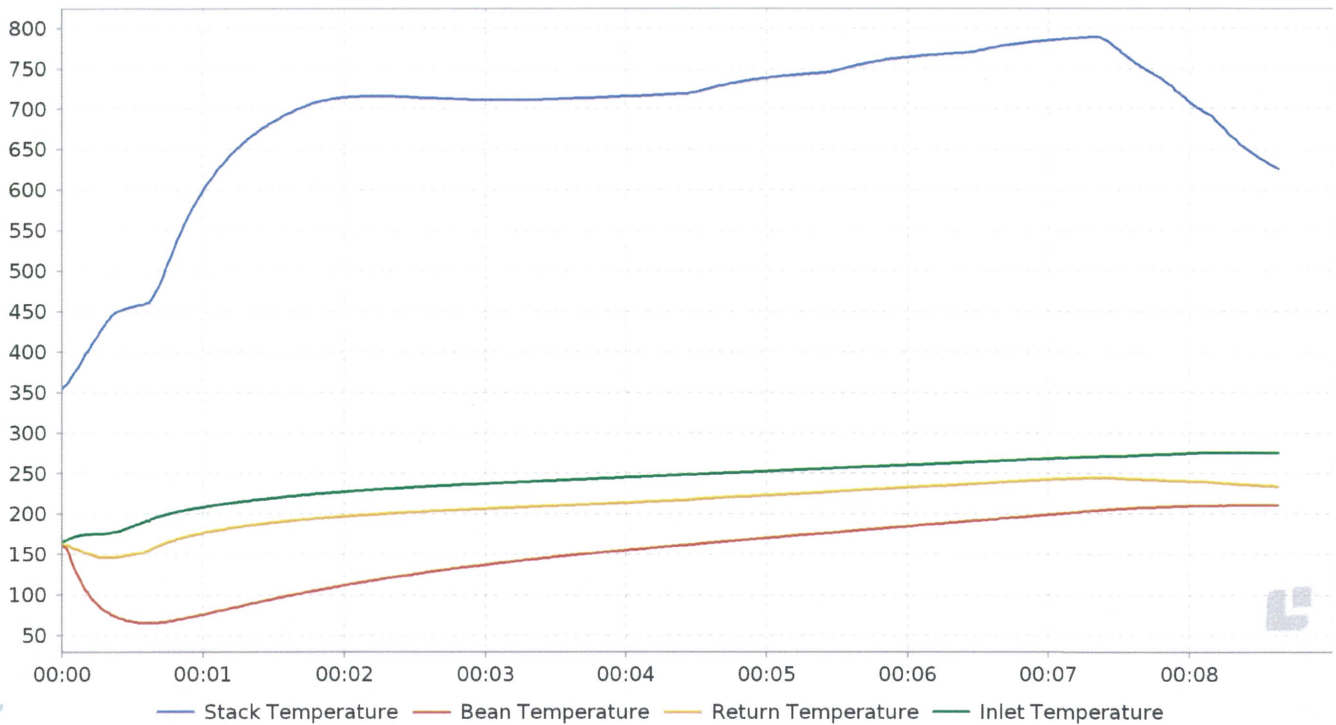


PR-0047 Blend No.3 - Takeshi Kondo

Profile Takeshi Kondo
Machine Loring S7 Nighthawk
Worker Taihei Yakumaru
Start date 2019-08-21 15:41
Duration 08:37
Start Weight 2 kg
End Weight 2 kg

Roast Area Index	79,146.9 °C	End Temperature	211.2 °C
Development time	83 s	Development time ratio	16.1 %
Charge Temperature	161.7 °C		



Details

Segments	Duration	RoR AVG	Roast Area Index (°C)
Start to Turning Point	00:36	-90.0	3,428.7
Turning Point to Color Change	04:27	8.9	33,934.8
Color Change to First Crack	02:11	7.2	24,477.8
Development time	01:24	4.4	17,516.8

Time	Event	Note
00:36	Turning Point	
05:03	Color change	
07:14	First Crack	

Time	Stack T... (°C)	RoR Stack T... (°C)	Bean Te... (°C)	RoR Bean Te... (°C)	Gas (%)	Return ... (°C)	RoR Return ... (°C)	Inlet T... (°C)	RoR Inlet T... (°C)
00:00	353.7		161.7		20.0	161.7		164.9	
00:30	455.3	101.6	67.4	-94.3	20.0	150.0	-11.7	184.6	19.7
01:00	599.1	138.2	76.2	7.0		176.7	26.7	208.2	24.6
01:30	684.1	89.4	95.4	19.3		189.7	13.4	219.3	11.3
02:00	714.1	31.8	111.9	16.5		197.2	7.6	227.0	7.7
02:30	713.8	0.4	125.6	13.8		202.7	5.6	232.6	5.7
03:00	711.1	-2.9	137.2	11.7		206.7	4.2	236.8	4.3
03:30	711.8	0.5	147.1	9.9		210.3	3.5	240.8	4.0
04:00	715.3	3.6	155.3	8.4		214.0	3.6	244.7	3.9
04:30	720.8	4.9	162.9	7.6	70.0	218.2	4.2	248.4	3.9
05:00	737.9	17.3	170.6	7.7		222.9	4.8	252.2	3.7
05:30	747.5	9.0	177.6	7.0	80.0	227.8	4.7	256.3	4.1
06:00	763.5	16.7	185.1	7.4		232.6	4.9	259.9	3.6
06:30	771.4	7.4	191.9	7.0	90.0	237.1	4.5	263.9	4.0
07:00	784.4	13.5	199.2	7.2		242.1	5.0	267.8	4.0
07:30	772.1	-8.5	206.2	7.1	40.0	243.7	2.0	270.7	3.0
08:00	708.3	-63.7	209.8	3.8	30.0	240.0	-3.8	274.4	3.6
08:30	637.2	-71.7	210.9	1.3	20.0	234.8	-5.1	275.6	1.4
08:37	626.2	-68.6	211.2	1.1	20.0	233.8	-5.6	275.6	0.3