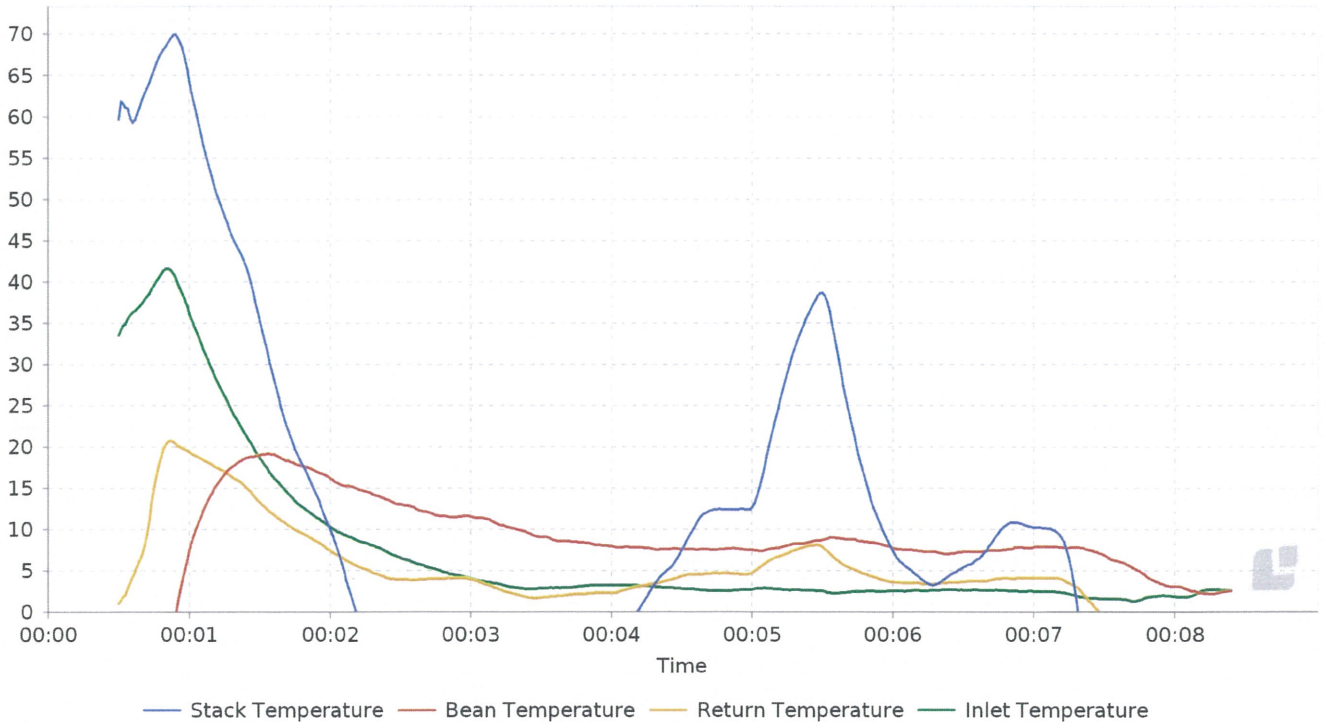
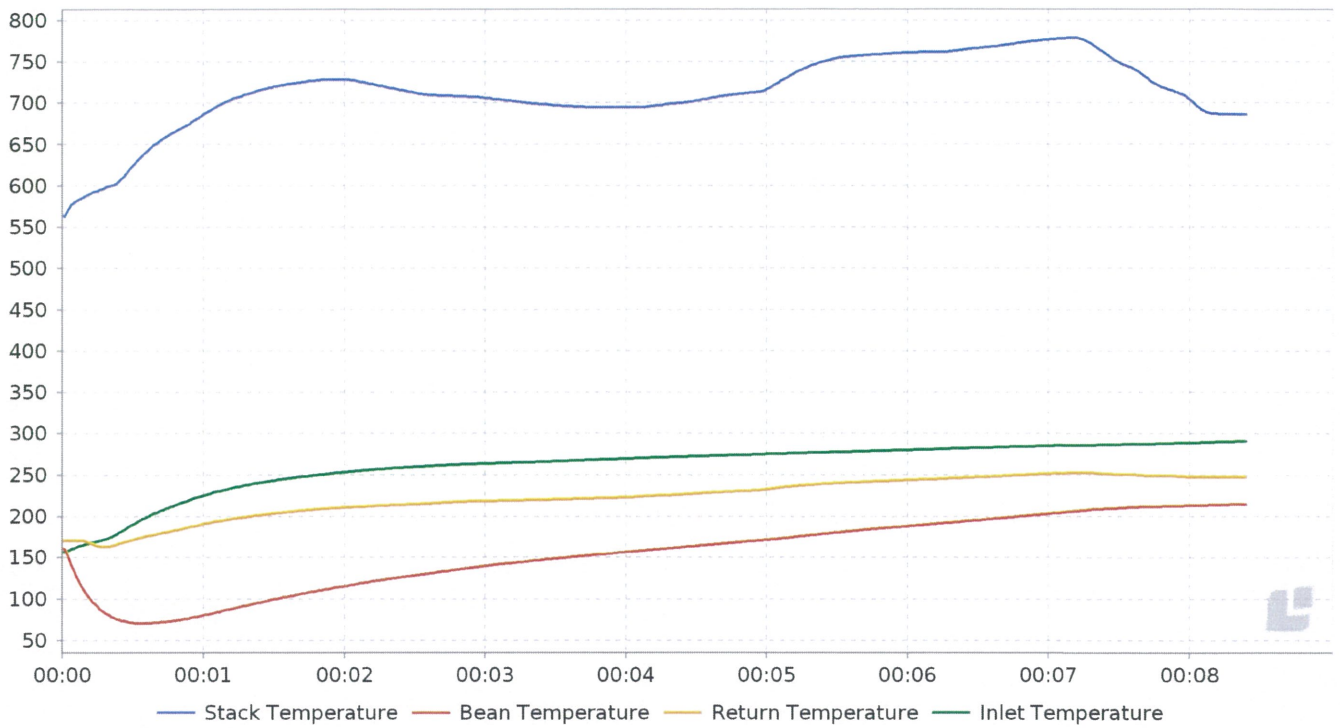


PR-0040 Blend No.1 - Takashi Nishikawa

Profile Takashi Nishikawa
Machine Loring S7 Nighthawk
Worker Taihei Yakumaru
Start date 2019-08-21 13:39
Duration 08:23
Start Weight 2.5 kg
End Weight 2.5 kg

Roast Area Index	77,845.1 °C	End Temperature	215.2 °C
Development time	79 s	Development time ratio	15.7 %
Charge Temperature	161.9 °C		



Details

Segments	Duration	RoR AVG	Roast Area Index (°C)
Start to Turning Point	00:33	-89.9	3,272.6
Turning Point to Color Change	04:14	7.9	32,093.0
Color Change to First Crack	02:17	7.9	25,585.7
Development time	01:20	5.1	16,893.8

Time	Event	Note
00:33	Turning Point	
04:47	Color change	
07:04	First Crack	

Time	Stack T... (°C)	RoR Stack T... (°C)	Bean Te... (°C)	RoR Bean Te... (°C)	Gas (%)	Return ... (°C)	RoR Return ... (°C)	Inlet T... (°C)	RoR Inlet T... (°C)
00:00	564.0		161.9		20.0	170.7		156.3	
00:30	623.7	59.7	71.1	-90.8	35.0	171.8	1.1	189.8	33.5
01:00	685.8	64.2	80.1	7.5	45.0	190.9	19.4	224.7	36.1
01:30	719.1	35.2	99.3	19.0		203.8	13.3	242.7	18.6
02:00	728.0	9.9	115.2	16.2	40.0	211.0	7.5	252.7	10.3
02:30	712.1	-15.1	128.1	13.1	45.0	214.9	4.0	259.1	6.6
03:00	705.7	-6.7	139.6	11.6	40.0	218.8	3.9	263.0	4.0
03:30	696.6	-9.2	148.8	9.1		220.6	1.8	265.9	2.9
04:00	693.9	-3.0	156.7	8.0	45.0	223.0	2.4	269.2	3.2
04:30	702.2	7.5	164.2	7.6	50.0	227.4	4.3	271.9	2.8
05:00	715.4	12.6	171.7	7.5	75.0	232.4	4.8	274.7	2.7
05:30	753.7	38.6	180.7	8.8	70.0	240.0	7.9	277.2	2.5
06:00	760.3	7.4	188.3	7.8	70.0	243.6	3.7	279.7	2.5
06:30	765.9	5.4	195.6	7.3	75.0	247.3	3.7	282.3	2.7
07:00	776.2	10.3	203.6	7.9	80.0	251.5	4.1	284.8	2.5
07:30	748.1	-24.9	210.2	6.9	61.0	250.6	-0.6	286.4	1.6
08:00	704.1	-43.8	213.2	3.1	35.0	247.8	-2.7	288.2	1.9
08:23	686.3	-29.2	215.2	2.5	20.0	247.5	-1.2	290.6	2.6