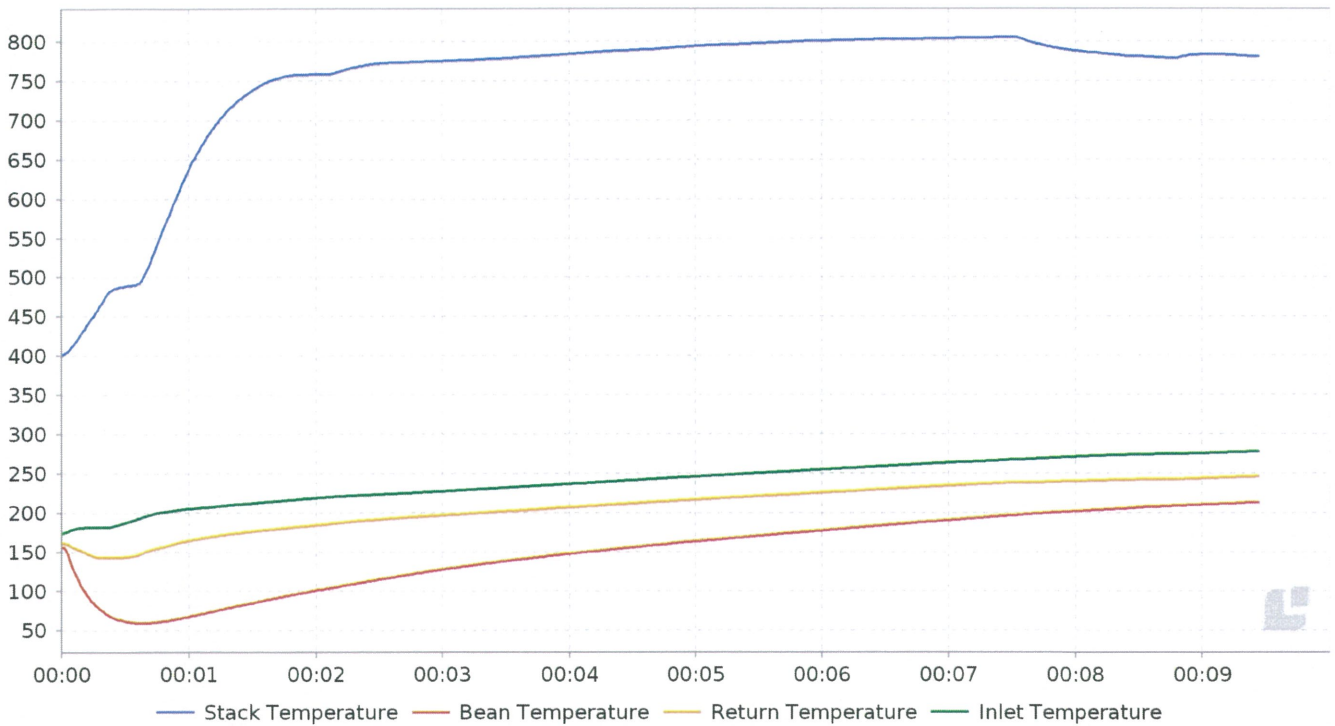
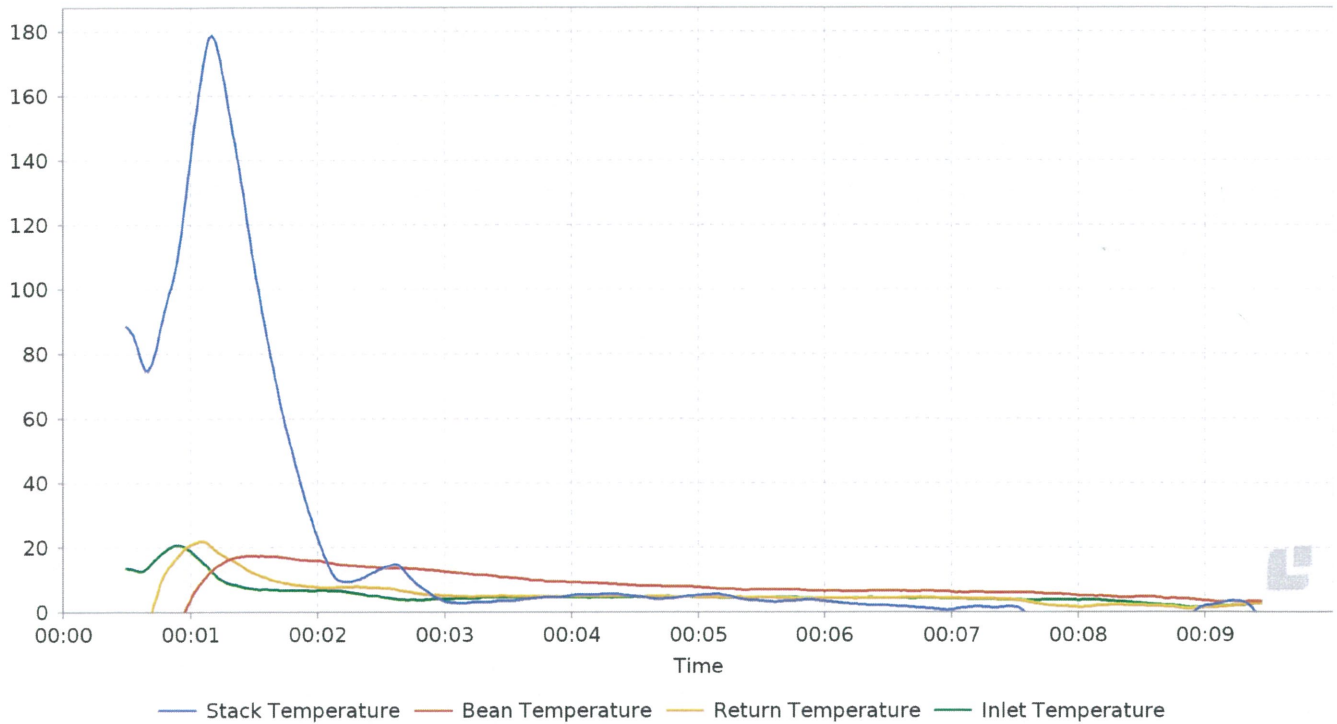


PR-0049 Colombia Leonardo Camayo - Totoro - Cauca - Masakuni Sakata

Profile Masakuni Sakata
Machine Loring S7 Nighthawk
Worker Taihei Yakumaru
Start date 2019-08-21 16:20
Duration 09:26
Start Weight 3 kg
End Weight 3 kg

Roast Area Index	85,468.8 °C	End Temperature	213.4 °C
Development time	94 s	Development time ratio	16.6 %
Charge Temperature	156.4 °C		





Details

Segments	Duration	RoR AVG	Roast Area Index (°C)
Start to Turning Point	00:38	-86.5	3,386.9
Turning Point to Color Change	04:52	9.1	35,936.8
Color Change to First Crack	02:22	6.5	26,432.4
Development time	01:35	4.4	19,712.7

Time	Event	Note
00:38	Turning Point	
05:30	Color change	
07:52	First Crack	

Time	Stack T... (°C)	RoR Stack T... (°C)	Bean Te... (°C)	RoR Bean Te... (°C)	Gas (%)	Return ... (°C)	RoR Return ... (°C)	Inlet T... (°C)	RoR Inlet T... (°C)
00:00	399.4		156.4		20.0	161.0		172.7	
00:30	487.8	88.4	61.8	-94.6	20.0	143.1	-17.9	186.2	13.5
01:00	635.4	139.9	67.6	3.9	80.0	164.3	20.8	204.2	18.8
01:30	737.2	107.4	85.1	17.6		176.1	12.2	211.2	7.1
02:00	757.6	23.1	101.0	16.0	80.0	183.8	7.8	217.9	6.7
02:30	771.4	13.4	114.9	13.9		191.3	7.5	222.4	4.7
03:00	774.6	3.4	127.6	12.7		196.6	5.3	226.6	4.0
03:30	778.0	3.4	138.3	10.9		201.7	5.1	231.3	4.7
04:00	783.3	5.2	147.6	9.4		206.6	5.0	235.8	4.6
04:30	788.2	5.0	155.9	8.4		211.6	5.0	240.6	4.8
05:00	793.6	5.2	163.8	7.9		216.3	4.7	245.3	4.6
05:30	796.9	3.5	170.8	7.1		220.9	4.6	249.8	4.6
06:00	800.2	3.4	177.4	6.6		225.3	4.4	254.2	4.4
06:30	802.2	2.1	184.2	6.7		229.8	4.5	258.7	4.5
07:00	803.2	0.8	190.4	6.4		234.3	4.5	263.0	4.3
07:30	804.7	1.7	196.6	6.2	80.0	237.9	3.8	266.8	3.9
08:00	787.5	-16.7	201.9	5.3		239.6	1.7	270.6	3.8
08:30	780.4	-7.6	206.7	4.8		241.7	2.1	273.3	2.8
09:00	782.5	1.9	210.4	3.8		243.3	1.5	275.1	1.7
09:26	780.6	-1.1	213.4	3.5	20.0	245.7	2.8	277.3	2.7