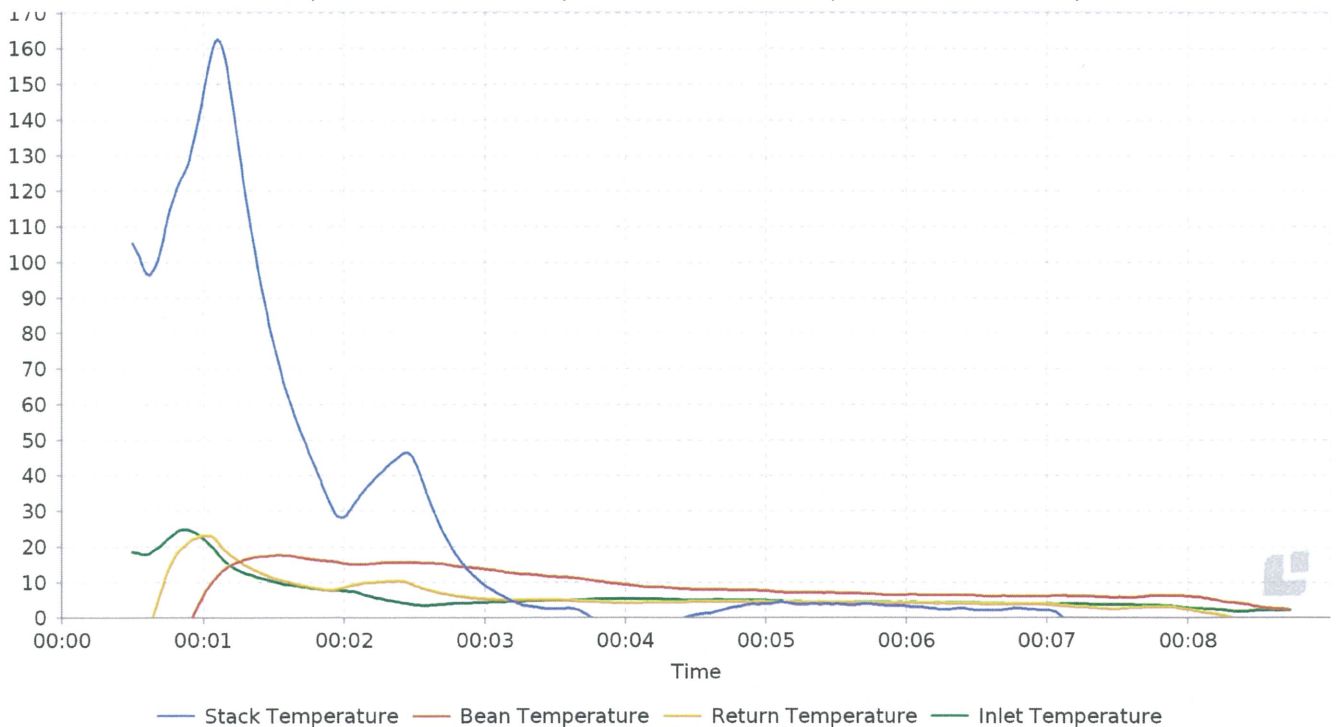
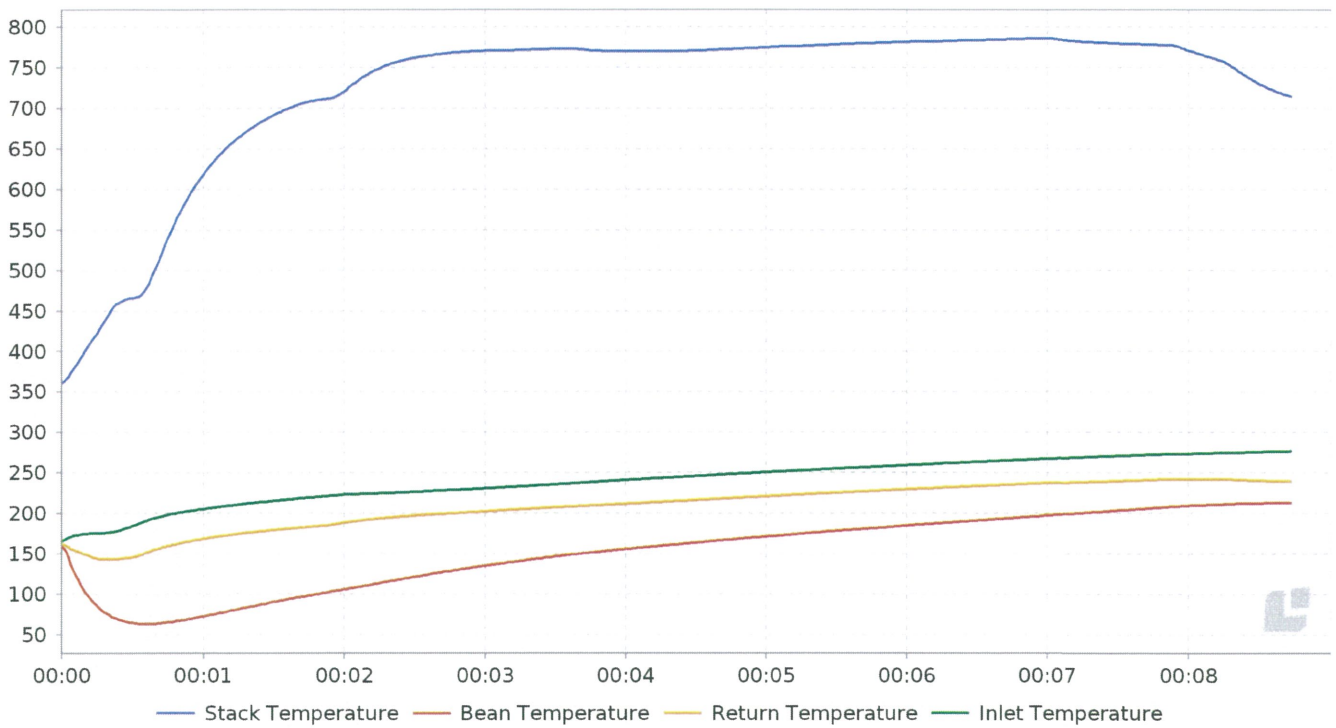


PR-0051 Blend No.2 - Masakuni Sakata

Profile Masakuni Sakata
Machine Loring S7 Nighthawk
Worker Taihei Yakumaru
Start date 2019-08-21 16:56
Duration 08:43
Start Weight 3 kg
End Weight 3 kg

Roast Area Index	79,252.6 °C	End Temperature	213.3 °C
Development time	82 s	Development time ratio	15.7 %
Charge Temperature	160.3 °C		



Details

Segments	Duration	RoR AVG	Roast Area Index (°C)
Start to Turning Point	00:36	-88.9	3,307.7
Turning Point to Color Change	04:19	9.5	32,009.6
Color Change to First Crack	02:26	6.6	27,234.4
Development time	01:23	5.0	17,340.7

Time	Event	Note
00:36	Turning Point	
04:55	Color change	
07:21	First Crack	

Time	Stack T... (°C)	RoR Stack T... (°C)	Bean Te... (°C)	RoR Bean Te... (°C)	Gas (%)	Return ... (°C)	RoR Return ... (°C)	Inlet T... (°C)	RoR Inlet T... (°C)
00:00	360.0		160.3		20.0	-161.6		165.6	
00:30	465.1	105.1	65.0	-95.3	20.0	145.6	-16.0	184.1	18.5
01:00	617.5	147.4	73.0	6.5		168.8	23.1	205.1	22.0
01:30	690.8	76.9	90.8	17.6		179.7	11.2	215.1	10.1
02:00	719.9	28.3	106.1	15.4	100.0	188.6	8.5	222.6	7.5
02:30	761.6	43.9	121.6	15.6		197.3	9.2	226.0	3.6
03:00	770.0	9.1	135.2	13.8		202.6	5.4	230.3	4.3
03:30	772.6	2.5	146.8	11.6	100.0	207.7	5.1	235.2	4.9
04:00	769.4	-3.0	156.1	9.4		211.9	4.2	240.6	5.3
04:30	770.4	0.9	164.0	8.0		216.4	4.6	245.4	4.9
05:00	774.3	3.8	171.7	7.6		220.9	4.5	250.2	4.8
05:30	778.2	3.8	178.7	7.1		225.3	4.3	254.6	4.4
06:00	781.2	3.2	185.3	6.5		229.5	4.2	258.9	4.3
06:30	783.3	2.2	191.5	6.4		233.4	4.0	263.0	4.2
07:00	785.4	2.1	197.7	6.2	80.0	237.1	3.8	266.8	3.9
07:30	779.1	-6.1	203.7	5.9		239.7	2.5	270.6	3.6
08:00	770.7	-7.2	209.6	6.1	60.0	241.9	2.4	273.2	2.8
08:30	728.9	-40.8	212.6	3.1	40.0	240.2	-1.6	275.4	2.1
08:43	714.1	-44.4	213.3	2.4	40.0	239.5	-2.4	276.5	2.1