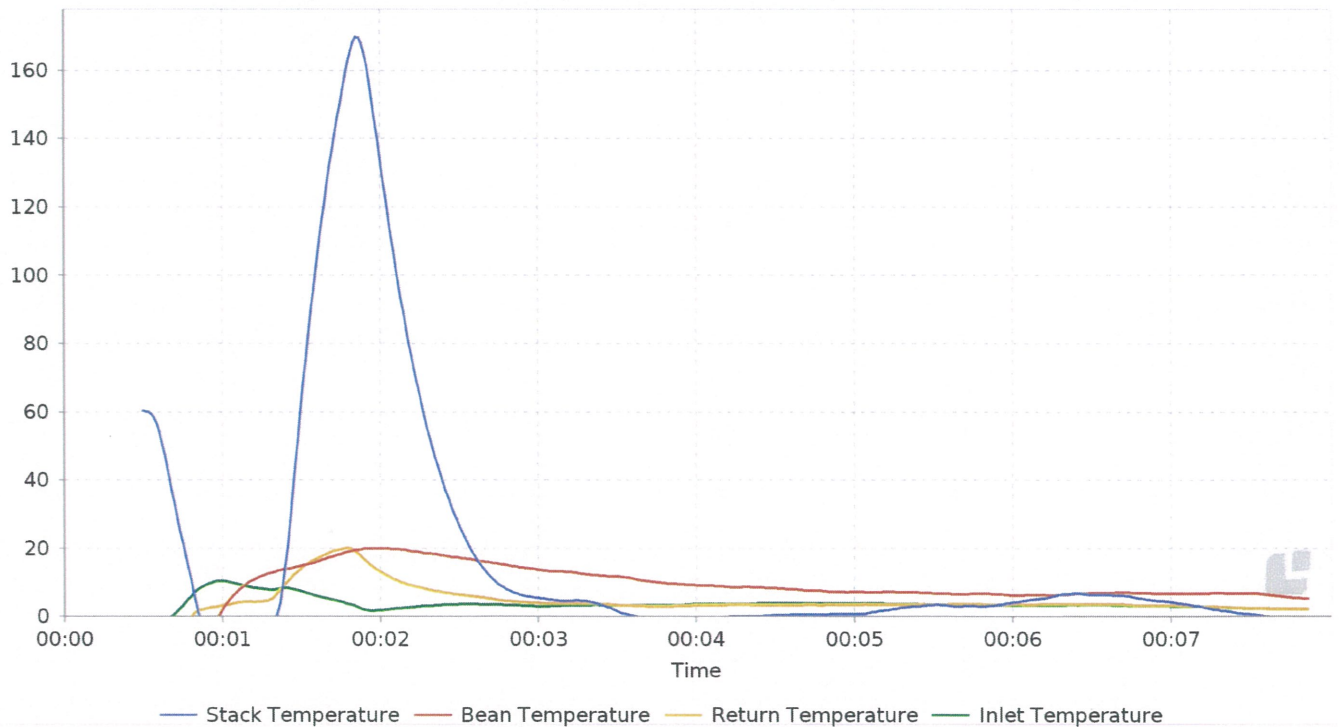
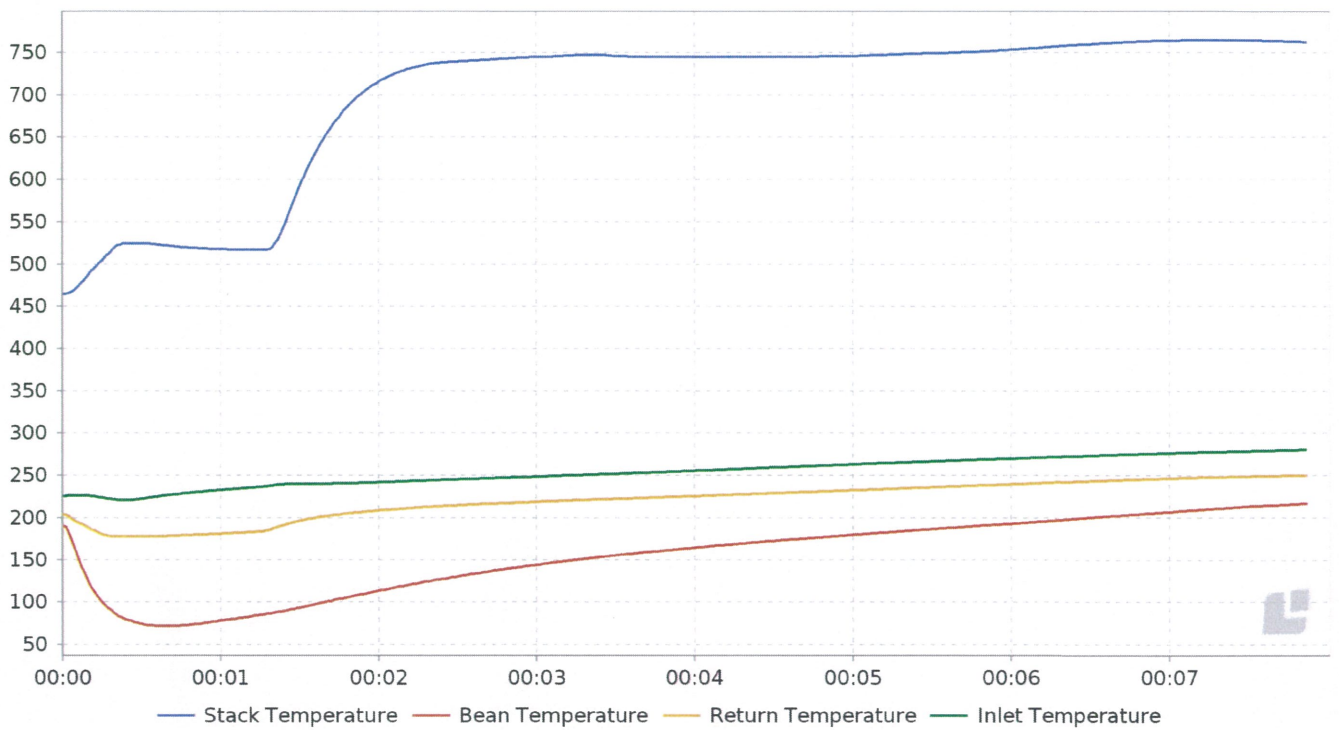


PR-0033 Blend No.1 - Masahiko Fumimoto

Profile Masahiko Fumimoto
Machine Loring S7 Nighthawk
Worker Taihei Yakumaru
Start date 2019-08-21 10:55
Duration 07:51
Start Weight 2 kg
End Weight 2 kg

Roast Area Index	72,852.1 °C	End Temperature	216.7 °C
Development time	68 s	Development time ratio	14.4 %
Charge Temperature	190.8 °C		



Details

Segments	Duration	RoR AVG	Roast Area Index (°C)
Start to Turning Point	00:38	-104.6	4,018.9
Turning Point to Color Change	03:45	9.8	28,151.3
Color Change to First Crack	02:20	7.0	26,176.6
Development time	01:09	6.6	14,505.3

Time	Event	Note
00:38	Turning Point	
04:23	Color change	
06:43	First Crack	

Time	Stack T... (°C)	RoR Stack T... (°C)	Bean Te... (°C)	RoR Bean Te... (°C)	Gas (%)	Return ... (°C)	RoR Return ... (°C)	Inlet T... (°C)	RoR Inlet T... (°C)
00:00	464.4		190.8		20.0	204.5		225.6	
00:30	524.7	60.3	74.0	-116.8		177.8	-26.7	222.4	-3.2
01:00	517.7	-6.8	78.1	2.2		181.3	3.3	232.7	10.4
01:30	589.3	59.5	93.2	14.9	78.0	196.3	14.0	239.8	7.5
02:00	715.2	134.8	113.2	19.9		208.7	13.1	241.8	1.9
02:30	739.3	26.9	130.0	17.2		214.9	6.4	245.3	3.6
03:00	744.7	5.5	143.6	13.7	78.0	218.9	4.0	248.4	3.0
03:30	745.8	1.5	155.4	11.7	70.0	222.3	3.4	251.8	3.4
04:00	744.5	-1.6	164.4	9.2	68.0	225.6	3.3	255.4	3.6
04:30	744.9	0.4	172.6	8.3	68.0	228.9	3.4	259.3	3.9
05:00	745.7	0.8	179.9	7.2	68.0	232.4	3.5	263.1	3.8
05:30	749.2	3.4	186.7	6.8	68.0	236.0	3.5	266.7	3.5
06:00	753.3	4.0	192.8	6.3	70.0	239.6	3.6	269.8	3.3
06:30	759.7	6.4	199.8	6.9		243.2	3.6	273.3	3.5
07:00	763.9	4.3	206.7	6.8	72.0	246.6	3.4	276.4	3.0
07:30	764.4	0.6	213.4	6.8	71.0	248.9	2.4	278.8	2.5
07:51	762.5	-1.8	216.7	5.4	20.0	250.4	2.2	280.5	2.3