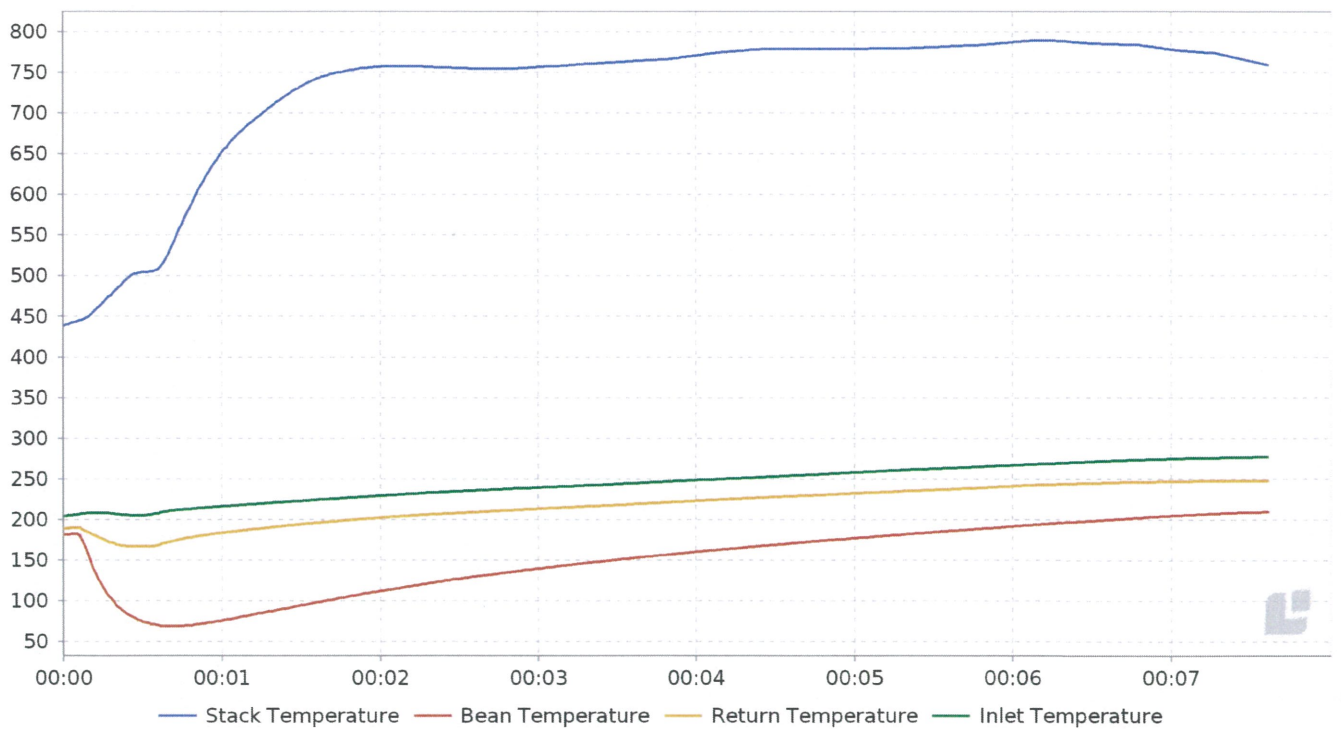


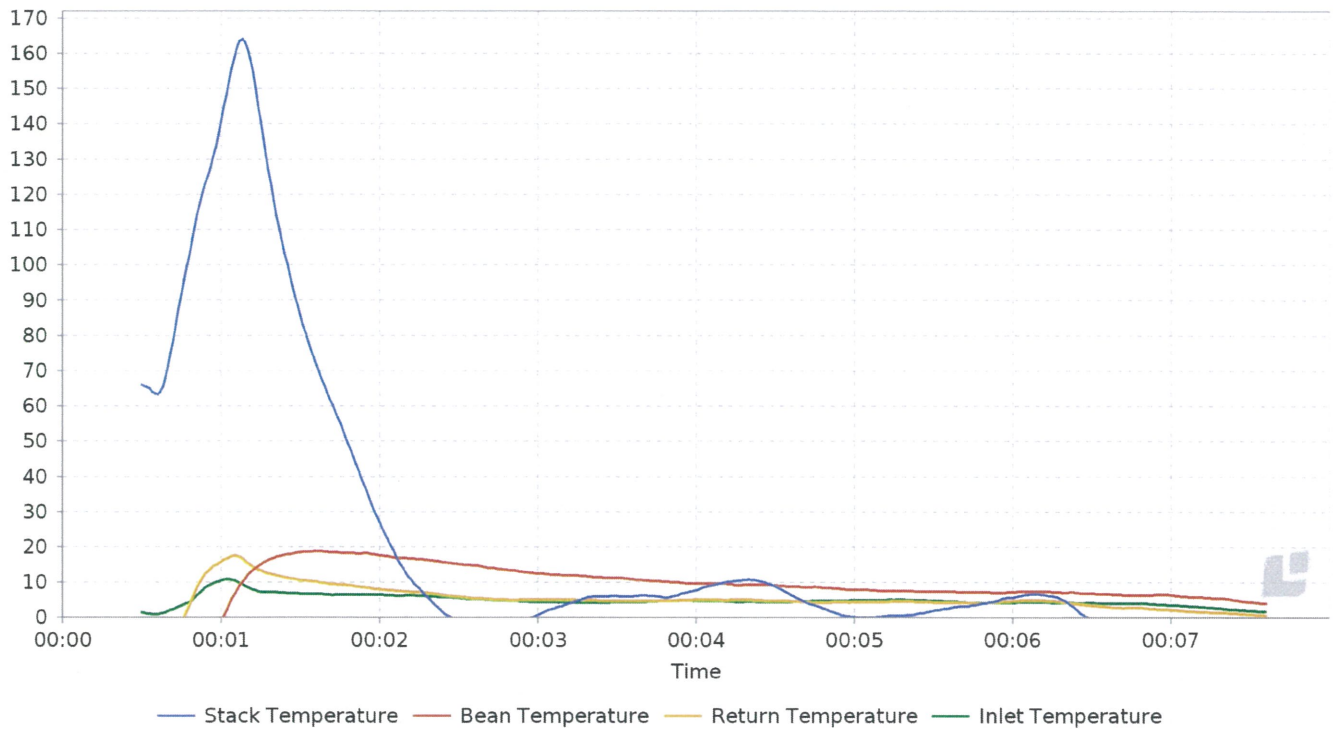
PR-0035 Colombia Leonardo Camayo - Totoro - Cauca

- Keisuke Ueno

Profile Keisuke Ueno
Machine Loring S7 Nighthawk
Worker Taihei Yakumaru
Start date 2019-08-21 11:47
Duration 07:36
Start Weight 2 kg
End Weight 2 kg

Roast Area Index	68,018.1 °C	End Temperature	209.7 °C
Development time	204 s	Development time ratio	44.7 %
Charge Temperature	182.8 °C		





Details

Segments	Duration	RoR AVG	Roast Area Index (°C)
Start to Turning Point	00:40	-108.2	4,523.5
Turning Point to Color Change	03:39	8.8	26,728.8
First Crack	02:37	7.7	28,911.1
Development time	03:25	7.2	38,828.8

Time	Event	Note
00:40	Turning Point	
04:12	First Crack	
04:19	Color change	
06:49	First Crack	

Time	Stack T... (°C)	RoR Stack T... (°C)	Bean Te... (°C)	RoR Bean Te... (°C)	Gas (%)	Return ... (°C)	RoR Return ... (°C)	Inlet T... (°C)	RoR Inlet T... (°C)
00:00	438.6		181.6		20.0	188.8		203.8	
00:30	504.5	65.9	74.4	-107.2	20.0	167.4	-21.4	205.3	1.5
01:00	651.3	140.7	75.8	-1.4	70.0	183.9	15.9	216.2	10.5
01:30	732.7	85.5	94.4	18.5	80.0	194.4	10.6	222.9	6.8
02:00	757.2	27.0	111.9	17.6		202.3	8.1	229.4	6.5
02:30	755.4	-1.2	126.8	15.1	85.0	208.1	5.9	234.8	5.6
03:00	756.7	0.7	139.3	12.5		213.2	5.1	239.2	4.3
03:30	762.7	6.1	150.6	11.2		218.0	4.8	243.7	4.5
04:00	770.8	7.7	160.2	9.6	95.0	223.1	5.1	248.6	4.9
04:30	779.0	8.8	169.2	9.1	90.0	227.8	4.8	252.9	4.4
05:00	779.1	0.2	177.0	7.9		232.2	4.3	257.8	4.9
05:30	781.3	1.9	184.5	7.4	90.0	236.5	4.3	262.7	4.8
06:00	787.1	5.7	191.7	7.2	95.0	241.3	4.7	266.9	4.3
06:30	785.7	-0.7	198.5	6.8	85.0	244.6	3.4	271.1	4.2
07:00	778.1	-7.2	204.8	6.4	75.0	246.8	2.2	274.7	3.6
07:30	763.4	-14.3	209.2	4.4	20.0	247.6	0.9	276.6	2.0
07:36	759.2	-16.4	209.7	4.0	20.0	247.6	0.7	277.1	1.8