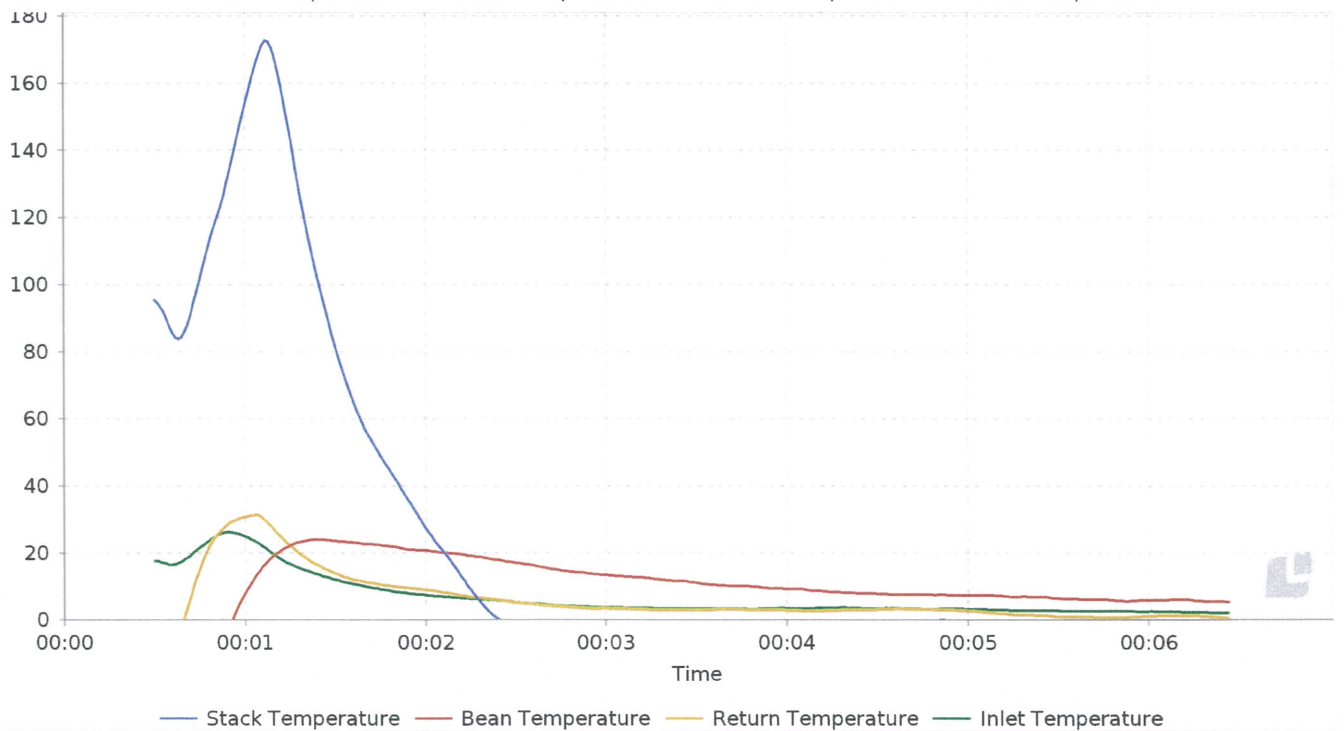
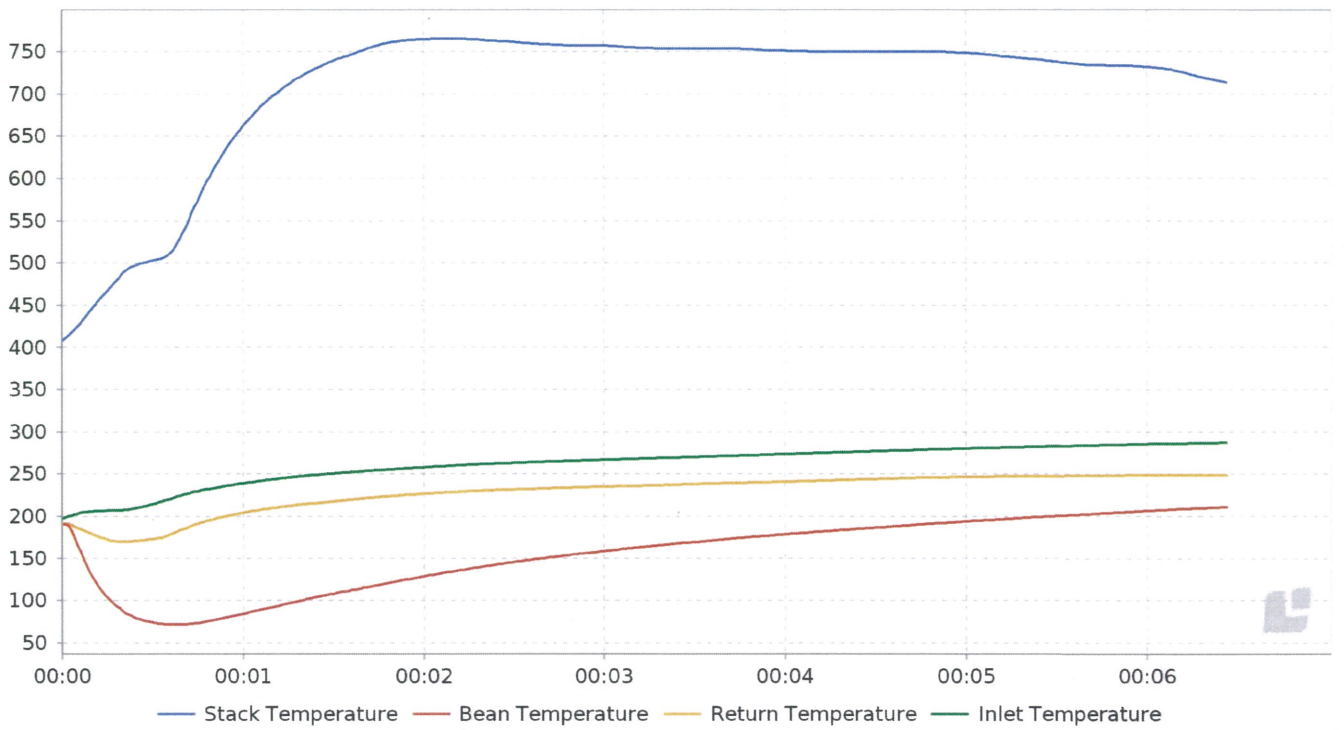


PR-0036 Blend No.1 - Keisuke Ueno

Profile Keisuke Ueno
Machine Loring S7 Nighthawk
Worker Taihei Yakumaru
Start date 2019-08-21 12:15
Duration 06:26
Start Weight 2 kg
End Weight 2 kg

Roast Area Index	59,901.4 °C	End Temperature	211.1 °C
Development time	34 s	Development time ratio	8.8 %
Charge Temperature	190.9 °C		



Details

Segments	Duration	RoR AVG	Roast Area Index (°C)
Start to Turning Point	00:37	-111.6	4,048.7
Turning Point to Color Change	02:49	11.4	21,101.8
Color Change to First Crack	02:26	8.1	27,467.1
Development time	00:35	5.9	7,283.8

Time	Event	Note
00:37	Turning Point	
03:26	Color change	
05:52	First Crack	

Time	Stack T... (°C)	RoR Stack T... (°C)	Bean Te... (°C)	RoR Bean Te... (°C)	Gas (%)	Return ... (°C)	RoR Return ... (°C)	Inlet T... (°C)	RoR Inlet T... (°C)
00:00	407.5		190.9		20.0	191.3		197.2	
00:30	502.9	95.4	73.9	-117.0	20.0	173.3	-18.0	214.8	17.6
01:00	661.7	153.3	84.4	8.1		204.4	30.8	238.9	24.9
01:30	738.9	81.9	107.8	23.6	70.0	217.7	13.9	250.6	12.0
02:00	764.6	27.6	128.6	20.8		226.7	9.0	257.9	7.4
02:30	761.4	-2.4	145.3	17.0	75.0	231.6	5.2	263.1	5.3
03:00	757.4	-4.5	158.7	13.4	70.0	235.1	3.5	266.8	3.7
03:30	753.4	-3.9	169.6	11.1	70.0	238.1	3.0	270.2	3.4
04:00	751.1	-2.3	178.9	9.3		240.9	2.9	273.6	3.5
04:30	749.8	-1.4	186.6	7.8	65.0	244.1	3.2	277.1	3.4
05:00	748.4	-1.2	194.1	7.5	55.0	246.7	2.7	280.3	3.2
05:30	738.2	-9.8	200.6	6.5	50.0	247.7	1.0	283.0	2.8
06:00	731.7	-6.7	206.5	6.0	50.0	248.9	1.2	285.6	2.5
06:26	713.6	-18.3	211.1	5.4	40.0	249.2	0.6	287.3	2.1